

## Commercial Core Testing | Sampling Guide

### Quantity Requirements:

We advise our customer to send us a **minimum of 600 GRAMS/1.5 POUNDS** samples to be sent to the lab for a Full Commercial Core yield test as per IWTO Standards. However, we would appreciate a greater quantity of samples to be sent in case of any uncertainties or retest requests.

For Micron Only, VM content Only, or any other informational tests, we require a **minimum of 100 grams sample.**

### For Machine Coring:

(Minimum number of cores to be taken from each bale in the lot)

Number of Bales in Lot	Number of Cores Per Bale	Minimum Core Mass (grams)
1	12	500 grams
2	6	500 grams
3	4	500 grams
4-5	4	800 grams
6-7	3	800 grams
8-15	2	800 grams
16+	1	800 grams

### Key Requirements:

1. Coring and weighing must be done simultaneously.
2. Every bale in the lot is to be cored. The rate of coring must be uniform throughout all bales.
3. Before coring, pack material must be removed.
4. Samples must be sealed when the entire lot has been sampled, or if sampling is discontinued in the middle of it.